

1. Application

All LCI and RTC infrared closed atmosphere belt furnaces with Opto22 LCM4 controllers.

2. Scope

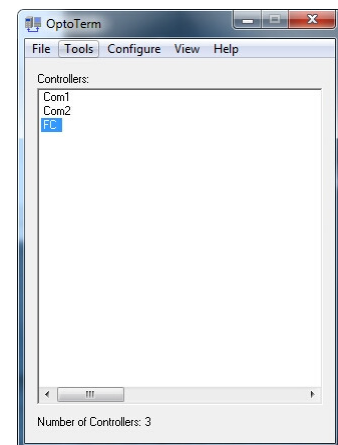
To provide the software tech or field engineer with guidelines for adjusting the furnace software and controller timestamp to the furnace computer clock.

3. Procedure

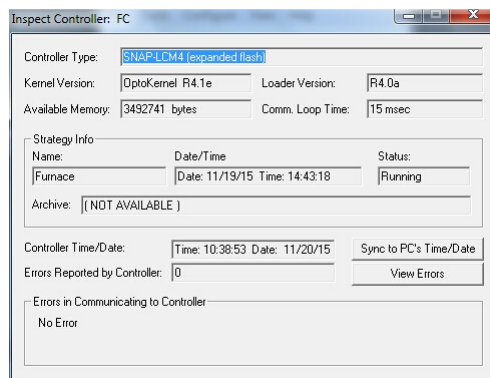
A. Verify Windows® time and date are correct.

B. Open OptoTerm

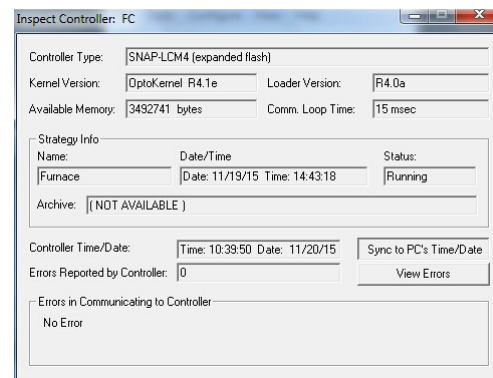
1. Find OptoTerm on Quick Launch bar at bottom of furnace computer screen or under Start/Opto22/Optoterm. Click to open.
2. Select FC. Double click.



C. Open Inspect Controller Screen (see below).



Inspect Controller screen



Click on Sync to PC's Time/Date

D. Close Inspect Controller screen (click on red X)